



**403 TECK™ Stainless Steel Saddles
Now with Integral Corporation Stop**

**Introducing the 8410 TECK™ Stainless Steel Saddles with
Integral Corporation Stop**

The new 8410 TECK™ Stainless Steel Saddles with an Integral Corporation Stop consist of a Stainless Steel Saddle with the outlet boss threaded to mate to the body of a Brass Ball Valve. Stainless Steel TECK™ Service Saddles feature a fully welded bar, chemically passivated welds, anti-gall nuts and EPDM ring gasket. Contact our Customer Service Department for additional sizes and connections. Installation instructions are provided with each Saddle so please read and follow instructions to ensure long lasting performance.

Benefits

- Eliminates the installation of the Corporation Stop onto the Saddle, as it is now one unit
- Reduces the Saddle & Corporation Stop installation time in half, thus reducing the amount of time installers spend in the ditch
- The assembly is factory tested as one unit
- Comes complete with a cast brass top cap for easier actuation
- Eliminates a leak point
- A quicker and more cost effective installation

Materials

- Band - ASTM A240 Type 304 (18-8) stainless steel
- Lifter Plate - ASTM A240 Type 304 (18-8) stainless steel
- Gasket - EPDM ring gasket meets ASTM D2000 and NSF 61
- Studs - ASTM F593 Type 304 (18-8) stainless steel
- Nuts - ASTM F594 Type 304 (18-8) stainless steel PTFE coated to prevent galling
- Washers - ASME B18.221 Type 304 (18-8) stainless steel






Features

- All saddles have Pipe O.D. size identification
- All saddles meet AWWA standards and are designed to meet NSF 61 and NSF 372
- Rated for 250 PSI working pressure
- Belleville Washer kits (for HDPE pipe) available
- Laser etched Label for series, size, description, brief instruction and manufacturing date



- Order saddles by model numbers. For example, 8413NL-0690-H3
- All Saddles should be tested before bury
- Tighten to specified torque

8413 TECK™ Stainless Steel Saddles with Integral Corporation Stop

Nom.	Min.	Max.	Series	Size	Valve Outlet CB Compression	Price	Valve Outlet CB Compression Electrical	Price	Valve Outlet CB Campak	Price	Valve Outlet CB Grip Joint	Price	Valve Outlet Kitec	Price
														
4	4.30	4.70	8413NL	0450	H3	\$214.05	HE3	\$228.91	B3	\$214.05	GJ3	\$214.05	K3	\$214.05
4	4.30	4.70	8413NL	0450	H4	\$251.59	HE4	\$266.44	B4	\$251.59	GJ4	\$251.59	K4	\$251.59
4	4.60	5.00	8413NL	0480	H3	\$214.05	HE3	\$228.91	B3	\$214.05	GJ3	\$214.05	K3	\$214.05
4	4.60	5.00	8413NL	0480	H4	\$250.92	HE4	\$265.76	B4	\$250.92	GJ4	\$250.92	K4	\$250.92
6	6.43	6.83	8413NL	0663	H3	\$222.69	HE3	\$237.54	B3	\$222.69	GJ3	\$222.69	K3	\$222.69
6	6.43	6.83	8413NL	0663	H4	\$259.52	HE4	\$274.36	B4	\$259.52	GJ4	\$259.52	K4	\$259.52
6	6.70	7.10	8413NL	0690	H3	\$222.69	HE3	\$237.54	B3	\$222.69	GJ3	\$222.69	K3	\$222.69
6	6.70	7.10	8413NL	0690	H4	\$259.52	HE4	\$274.36	B4	\$259.52	GJ4	\$259.52	K4	\$259.52
8	8.43	8.83	8413NL	0863	H3	\$227.20	HE3	\$242.06	B3	\$227.20	GJ3	\$227.20	K3	\$227.20
8	8.43	8.83	8413NL	0863	H4	\$264.42	HE4	\$279.26	B4	\$264.42	GJ4	\$264.42	K4	\$264.42
8	8.85	9.25	8413NL	0905	H3	\$227.20	HE3	\$242.06	B3	\$227.20	GJ3	\$227.20	K3	\$227.20
8	8.85	9.25	8413NL	0905	H4	\$264.04	HE4	\$278.89	B4	\$264.04	GJ4	\$264.04	K4	\$264.04
10	10.55	10.95	8413NL	1075	H3	\$252.52	HE3	\$267.37	B3	\$252.52	GJ3	\$252.52	K3	\$252.52
10	10.55	10.95	8413NL	1075	H4	\$289.39	HE4	\$304.24	B4	\$289.39	GJ4	\$289.39	K4	\$289.39
10	10.90	11.30	8413NL	1110	H3	\$252.52	HE3	\$267.37	B3	\$252.52	GJ3	\$252.52	K3	\$252.52
10	10.90	11.30	8413NL	1110	H4	\$289.39	HE4	\$304.24	B4	\$289.39	GJ4	\$289.39	K4	\$289.39
12	12.55	12.95	8413NL	1275	H3	\$260.24	HE3	\$275.09	B3	\$260.24	GJ3	\$260.24	K3	\$260.24
12	12.55	12.95	8413NL	1275	H4	\$297.09	HE4	\$311.93	B4	\$297.09	GJ4	\$297.09	K4	\$297.09
12	13.00	13.40	8413NL	1320	H3	\$260.24	HE3	\$275.09	B3	\$260.24	GJ3	\$260.24	K3	\$260.24
12	13.00	13.40	8413NL	1320	H4	\$297.09	HE4	\$311.93	B4	\$297.09	GJ4	\$297.09	K4	\$297.09
14	13.60	14.40	8413NL	1400	H3	\$330.26	HE3	\$345.12	B3	\$330.26	GJ3	\$330.26	K3	\$330.26
14	13.60	14.40	8413NL	1400	H4	\$366.99	HE4	\$381.84	B4	\$366.99	GJ4	\$366.99	K4	\$366.99
14	14.90	15.70	8413NL	1530	H3	\$330.26	HE3	\$345.12	B3	\$330.26	GJ3	\$330.26	K3	\$330.26
14	14.90	15.70	8413NL	1530	H4	\$366.99	HE4	\$381.84	B4	\$366.99	GJ4	\$366.99	K4	\$366.99
16	15.60	16.40	8413NL	1600	H3	\$340.45	HE3	\$355.31	B3	\$340.45	GJ3	\$340.45	K3	\$340.45
16	15.60	16.40	8413NL	1600	H4	\$377.29	HE4	\$392.14	B4	\$377.29	GJ4	\$377.29	K4	\$377.29
16	17.00	17.80	8413NL	1740	H3	\$340.45	HE3	\$355.31	B3	\$340.45	GJ3	\$340.45	K3	\$340.45
16	17.00	17.80	8413NL	1740	H4	\$377.29	HE4	\$392.14	B4	\$377.29	GJ4	\$377.29	K4	\$377.29
18	17.60	18.40	8413NL	1800	H3	\$358.61	HE3	\$373.47	B3	\$358.61	GJ3	\$358.61	K3	\$358.61
18	17.60	18.40	8413NL	1800	H4	\$395.89	HE4	\$410.74	B4	\$395.89	GJ4	\$395.89	K4	\$395.89
18	19.10	19.90	8413NL	1950	H3	\$358.61	HE3	\$373.47	B3	\$358.61	GJ3	\$358.61	K3	\$358.61
18	19.10	19.90	8413NL	1950	H4	\$395.89	HE4	\$410.74	B4	\$395.89	GJ4	\$395.89	K4	\$395.89
20	19.60	20.40	8413NL	2000	H3	\$376.74	HE3	\$391.60	B3	\$376.74	GJ3	\$376.74	K3	\$376.74
20	19.60	20.40	8413NL	2000	H4	\$414.48	HE4	\$429.32	B4	\$414.48	GJ4	\$414.48	K4	\$414.48
20	21.20	22.00	8413NL	2160	H3	\$376.74	HE3	\$391.60	B3	\$376.74	GJ3	\$376.74	K3	\$376.74
20	21.20	22.00	8413NL	2160	H4	\$414.48	HE4	\$429.32	B4	\$414.48	GJ4	\$414.48	K4	\$414.48
24	23.60	24.40	8413NL	2400	H3	\$358.99	HE3	\$373.84	B3	\$358.99	GJ3	\$358.99	K3	\$358.99
24	23.60	24.40	8413NL	2400	H4	\$396.28	HE3	\$411.12	B4	\$396.28	GJ4	\$396.28	K4	\$396.28
24	25.40	26.20	8413NL	2580	H3	\$404.58	HE3	\$419.43	B3	\$404.58	GJ3	\$404.58	K3	\$404.58
24	25.40	26.20	8413NL	2580	H4	\$442.99	HE4	\$457.83	B4	\$442.99	GJ4	\$442.99	K4	\$442.99



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Pricing in Canadian Funds

8415 TECK™ Stainless Steel Saddles with Integral Corporation Stop

Nom.	Min.	Max.	Series	Size	Valve Outlet CB Compression	Price	Valve Outlet CB Compression Electrical	Price	Valve Outlet CB Campak	Price	Valve Outlet CB Grip Joint	Price	Valve Outlet Kitec	Price
														
6	6.43	6.83	8415NL	0663	H3	\$230.08	HE3	\$244.94	B3	\$230.08	GJ3	\$230.08	K3	\$242.76
6	6.43	6.83	8415NL	0663	H4	\$265.89	HE4	\$280.74	B4	\$265.89	GJ4	\$265.89	K4	\$294.02
6	6.70	7.10	8415NL	0690	H3	\$230.08	HE3	\$244.94	B3	\$230.08	GJ3	\$230.08	K3	\$242.76
6	6.70	7.10	8415NL	0690	H4	\$265.89	HE4	\$280.74	B4	\$265.89	GJ4	\$265.89	K4	\$294.02
8	8.43	8.83	8415NL	0863	H3	\$234.72	HE3	\$249.57	B3	\$234.72	GJ3	\$234.72	K3	\$247.39
8	8.43	8.83	8415NL	0863	H4	\$270.70	HE4	\$285.54	B4	\$270.70	GJ4	\$270.70	K4	\$298.83
8	8.85	9.25	8415NL	0905	H3	\$234.72	HE3	\$249.57	B3	\$234.72	GJ3	\$234.72	K3	\$247.39
8	8.85	9.25	8415NL	0905	H4	\$270.70	HE4	\$285.54	B4	\$270.70	GJ4	\$270.70	K4	\$298.83

Saddle Options

Gasket Options:

Add PG for EPDM PAD GASKET
 Add NG for NITRILE RING GASKET
 Add NPG for NITRILE PAD GASKET

Product Example:

8415NL-0480-H3 - (EPDM Ring Gasket)
 8415NL-0480-H3NG - (NITRILE Ring Gasket)
 8415NL-0480-H3PG - (EPDM Pad Gasket)
 8415NL-0480-H3NPG - (NITRILE Pad Gasket)

Note: All 14" nominal size and larger are in 2 pieces, including 12" Nominal size with pipe OD range (14.00-14.47)

Designed to Meet Standard NSF 61

- All Saddles should be tested before bury
- Tighten to specified torque
- HDPE requires a Belleville washer kit add BW to end of part number add on \$30.38

Specifications for all 8413 Series:

Nominal Pipe Size	Outlet	Material Thickness	Lay Length
4" nominal size	H3, HE3, B3, GJ3, K3	20 Gauge	6" Wide
4" nominal size	H4, HE4, B4, GJ4, K4	20 Gauge	8" Wide
6" to 8" nominal size	H3, HE3, B3, GJ3, K3	20 Gauge	6" Wide
6" to 8" nominal size	H4, HE4, B4, GJ4, K4	18 Gauge	8" Wide
6" to 8" nominal size	H3, HE3, B3, GJ3, K3	18 Gauge	6" Wide
All 10" nominal size & larger	H4, HE4, B4, GJ4, K4	18 Gauge	8" Wide

Specifications for all 8415 Series:

Nominal Pipe Size	Outlet	Material Thickness	Lay Length
6" nominal size	H3, HE3, B3, GJ3, K3, H4, HE4, B4, GJ4, K4	18 Gauge	6" Wide
8" nominal size	H3, HE3, B3, GJ3, K3, H4, HE4, B4, GJ4, K4	18 Gauge	6" Wide

Specifications for all 8417 Series:






Nominal Pipe Size	Outlet	Material Thickness	Lay Length
4" nominal size	H3, HE3, B3, GJ3, K3	20 Gauge	6" Wide
4" nominal size	H4, HE4, B4, GJ4, K4	20 Gauge	8" Wide
6" to 8" nominal size	H3, HE3, B3, GJ3, K3	20 Gauge	6" Wide
6" to 8" nominal size	H4, HE4, B4, GJ4, K4	18 Gauge	8" Wide
6" to 8" nominal size	H3, HE3, B3, GJ3, K3	18 Gauge	8" Wide
All 10" nominal size & larger	H4, HE4, B4, GJ4, K4	18 Gauge	8" Wide



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Pricing in Canadian Funds

8417 TECK™ Stainless Steel Saddles with Integral Corporation Stop

Nom.	Min.	Max.	Series	Size	Valve Outlet CB Compression	Price	Valve Outlet CB Compression Electrical	Price	Valve Outlet CB Campak	Price	Valve Outlet CB Grip Joint	Price	Valve Outlet Kitec	Price
														
4	4.30	4.70	8417NL	0450	H3	\$214.05	HE3	\$228.91	B3	\$214.05	GJ3	\$214.05	K3	\$226.73
4	4.30	4.70	8417NL	0450	H4	\$251.59	HE4	\$266.44	B4	\$251.59	GJ4	\$251.59	K4	\$279.73
4	4.60	5.00	8417NL	0480	H3	\$214.05	HE3	\$228.91	B3	\$214.05	GJ3	\$214.05	K3	\$226.73
4	4.60	5.00	8417NL	0480	H4	\$250.92	HE4	\$265.76	B4	\$250.92	GJ4	\$250.92	K4	\$279.05
6	6.43	6.83	8417NL	0663	H3	\$222.69	HE3	\$237.54	B3	\$222.69	GJ3	\$222.69	K3	\$235.36
6	6.43	6.83	8417NL	0663	H4	\$259.52	HE4	\$274.36	B4	\$259.52	GJ4	\$259.52	K4	\$287.65
6	6.70	7.10	8417NL	0690	H3	\$222.69	HE3	\$237.54	B3	\$222.69	GJ3	\$222.69	K3	\$235.36
6	6.70	7.10	8417NL	0690	H4	\$259.52	HE4	\$274.36	B4	\$259.52	GJ4	\$259.52	K4	\$287.65
8	8.43	8.83	8417NL	0863	H3	\$227.20	HE3	\$242.06	B3	\$227.20	GJ3	\$227.20	K3	\$239.88
8	8.43	8.83	8417NL	0863	H4	\$264.42	HE4	\$279.26	B4	\$264.42	GJ4	\$264.42	K4	\$292.55
8	8.85	9.25	8417NL	0905	H3	\$227.20	HE3	\$242.06	B3	\$227.20	GJ3	\$227.20	K3	\$239.88
8	8.85	9.25	8417NL	0905	H4	\$264.04	HE4	\$278.89	B4	\$264.04	GJ4	\$264.04	K4	\$292.17
10	10.55	10.95	8417NL	1075	H3	\$267.91	HE3	\$282.77	B3	\$267.91	GJ3	\$267.91	K3	\$280.59
10	10.55	10.95	8417NL	1075	H4	\$305.40	HE4	\$320.24	B4	\$305.40	GJ4	\$305.40	K4	\$333.53
10	10.90	11.30	8417NL	1110	H3	\$260.71	HE3	\$275.57	B3	\$260.71	GJ3	\$260.71	K3	\$273.38
10	10.90	11.30	8417NL	1110	H4	\$297.88	HE4	\$312.73	B4	\$297.88	GJ4	\$297.88	K4	\$326.02
12	12.55	12.95	8417NL	1275	H3	\$276.41	HE3	\$291.27	B3	\$276.41	GJ3	\$276.41	K3	\$289.09
12	12.55	12.95	8417NL	1275	H4	\$313.86	HE4	\$328.70	B4	\$313.86	GJ4	\$313.86	K4	\$341.99
12	13.00	13.40	8417NL	1320	H3	\$268.85	HE3	\$283.70	B3	\$268.85	GJ3	\$268.85	K3	\$281.52
12	13.00	13.40	8417NL	1320	H4	\$306.01	HE4	\$320.86	B4	\$306.01	GJ4	\$306.01	K4	\$334.14
14	13.60	14.40	8417NL	1400	H3	\$353.44	HE3	\$368.30	B3	\$353.44	GJ3	\$353.44	K3	\$366.11
14	13.60	14.40	8417NL	1400	H4	\$390.75	HE4	\$405.60	B4	\$390.75	GJ4	\$390.75	K4	\$418.88
14	14.90	15.70	8417NL	1530	H3	\$353.44	HE3	\$368.30	B3	\$353.44	GJ3	\$353.44	K3	\$366.11
14	14.90	15.70	8417NL	1530	H4	\$390.75	HE4	\$405.60	B4	\$390.75	GJ4	\$390.75	K4	\$418.88
16	15.60	16.40	8417NL	1600	H3	\$364.66	HE3	\$379.52	B3	\$364.66	GJ3	\$364.66	K3	\$377.34
16	15.60	16.40	8417NL	1600	H4	\$402.08	HE4	\$416.93	B4	\$402.08	GJ4	\$402.08	K4	\$430.22
16	17.00	17.80	8413NL	1740	H3	\$353.33	HE3	\$368.19	B3	\$353.33	GJ3	\$353.33	K3	\$366.01
16	17.00	17.80	8413NL	1740	H4	\$390.48	HE4	\$405.33	B4	\$390.48	GJ4	\$390.48	K4	\$418.62
18	17.60	18.40	8417NL	1800	H3	\$384.61	HE3	\$399.47	B3	\$384.61	GJ3	\$384.61	K3	\$397.29
18	17.60	18.40	8417NL	1800	H4	\$422.54	HE4	\$437.39	B4	\$422.54	GJ4	\$422.54	K4	\$450.67
18	19.10	19.90	8417NL	1950	H3	\$384.61	HE3	\$399.47	B3	\$384.61	GJ3	\$384.61	K3	\$397.29
18	19.10	19.90	8417NL	1950	H4	\$422.54	HE4	\$437.39	B4	\$422.54	GJ4	\$422.54	K4	\$450.67
20	19.60	20.40	8417NL	2000	H3	\$404.58	HE3	\$419.43	B3	\$404.58	GJ3	\$404.58	K3	\$417.25
20	19.60	20.40	8417NL	2000	H4	\$442.99	HE4	\$457.83	B4	\$442.99	GJ4	\$442.99	K4	\$471.12
20	21.20	22.00	8417NL	2160	H3	\$404.58	HE3	\$419.43	B3	\$404.58	GJ3	\$404.58	K3	\$417.25
20	21.20	22.00	8417NL	2160	H4	\$442.99	HE4	\$457.83	B4	\$442.99	GJ4	\$442.99	K4	\$471.12
24	23.60	24.40	8417NL	2400	H3	\$358.99	HE3	\$373.84	B3	\$358.99	GJ3	\$358.99	K3	\$371.66
24	23.60	24.40	8417NL	2400	H4	\$396.28	HE3	\$411.12	B4	\$396.28	GJ4	\$396.28	K4	\$424.41
24	25.40	26.20	8417NL	2580	H3	\$435.18	HE3	\$450.04	B3	\$435.18	GJ3	\$435.18	K3	\$447.86
24	25.40	26.20	8417NL	2580	H4	\$474.35	HE4	\$489.20	B4	\$474.35	GJ4	\$474.35	K4	\$502.49



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